



Safety Data Sheet

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Document Group:	18-1161-1	Version Number:	4.06
Issue Date:	06/20/23	Supersedes Date:	03/10/17

Product identifier

3M™ RELYX™ UNICEM™ Aplicap/Maxicap

ID Number	UPC	ID Number	UPC
70-2011-1559-2		70-2011-1562-6	
70-2011-1563-4		70-2011-1564-2	
70-2011-1565-9		70-2011-1566-7	
70-2011-1567-5		70-2011-1568-3	
70-2011-1569-1		70-2011-1570-9	
70-2011-1571-7		70-2011-1572-5	
70-2011-1573-3		70-2011-1574-1	
70-2011-1575-8		70-2011-1777-0	
70-2011-1979-2		70-2011-1980-0	
70-2011-1981-8		70-2011-1982-6	
70-2011-1983-4		70-2011-1992-5	
UU-0104-3489-0		UU-0104-3490-8	
UU-0104-3493-2		UU-0104-3524-4	
UU-0104-3525-1		UU-0104-3526-9	

7000054874, 7000054875, 7000129064, 7000129065, 7000129066, 7000129067, 7000054876, 7000054877, 7000054889, 7000054910, 7000129077, 7000054911, 7000129078, 7000129079, 7100215261, 7100215262, 7100215265, 7100215296, 7100215297, 7100215298

Recommended use

Dental Product, Dental universal luting material.

Restrictions on use

For use only by dental professionals.

Supplier's details

MANUFACTURER: 3M
DIVISION: Oral Care Solutions Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

17-9608-5, 18-0262-8

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Document Group:	18-0262-8	Version Number:	10.01
Issue Date:	12/07/22	Supersedes Date:	09/11/19

SECTION 1: Identification

1.1. Product identifier

3M™ RelyX™ Unicem Aplicap™/Maxicap™ Powder

Product Identification Numbers

ID Number	UPC	ID Number	UPC
LE-FSF6-5681-1		LE-FSF6-5681-2	
LE-FSFD-5682-2			

1.2. Recommended use and restrictions on use

Recommended use

Dental Product, Universal luting material.

Restrictions on use

For use only by dental professionals.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Carcinogenicity: Category 2.

2.2. Label elements

Signal word

Danger

Symbols

Health Hazard |

Pictograms**Hazard Statements**

Causes serious eye irritation.
 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 May cause an allergic skin reaction.
 Suspected of causing cancer.

Precautionary Statements**Prevention:**

Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Avoid breathing dust/fume/gas/mist/vapors/spray.
 In case of inadequate ventilation wear respiratory protection.
 Wear protective gloves and eye/face protection.
 Wash thoroughly after handling.
 Contaminated work clothing must not be allowed out of the workplace.

Response:

IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 If eye irritation persists: Get medical advice/attention.
 IF ON SKIN: Wash with plenty of soap and water.
 If skin irritation or rash occurs: Get medical advice/attention.
 Wash contaminated clothing before reuse.
 IF exposed or concerned: Get medical advice/attention.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	None	85 - 95 Trade Secret *
SILANE TREATED SILICA	122334-95-6	1 - 10 Trade Secret *
SUBSTITUTED PYRIMIDINE	72846-00-5	1 - 5 Trade Secret *
CALCIUM HYDROXIDE	1305-62-0	< 3 Trade Secret *
SODIUM PERSULFATE	7775-27-1	< 1 Trade Secret *

Titanium Dioxide

13463-67-7

< 0.5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic respiratory reaction (difficulty breathing, wheezing, cough, and tightness of chest). Allergic skin reaction (redness, swelling, blistering, and itching).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

None known.

Condition

During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not get in eyes. Use personal protective equipment (gloves, respirators, etc.) as required. A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
CALCIUM HYDROXIDE	1305-62-0	ACGIH	TWA:5 mg/m3	
CALCIUM HYDROXIDE	1305-62-0	OSHA	TWA(as total dust):15 mg/m3;TWA(respirable fraction):5 mg/m3	
Titanium Dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale particles):0.2 mg/m3;TWA(Respirable finescale particles):2.5 mg/m3	A3: Confirmed animal carcin.
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
PERSULFATE COMPOUNDS	7775-27-1	ACGIH	TWA(as persulfate):0.1 mg/m3	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls**8.2.1. Engineering controls**

Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

See Section 7.1 for additional information on skin protection.

Respiratory protection

None required.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties****Appearance****Physical state**

Solid

Color

White-Beige

Specific Physical Form:

Powder

Odor

Odorless

Odor threshold*No Data Available***pH***Not Applicable***Melting point***No Data Available***Boiling Point***Not Applicable***Flash Point**

No flash point

Evaporation rate*Not Applicable***Flammability (solid, gas)**

Not Classified

Flammable Limits(LEL)*No Data Available***Flammable Limits(UEL)***No Data Available***Vapor Pressure***Not Applicable***Vapor Density***Not Applicable***Density**

> 1 g/ml

Specific Gravity*No Data Available***Solubility in Water**

Negligible

Solubility- non-water*No Data Available***Partition coefficient: n-octanol/ water***No Data Available***Autoignition temperature***Not Applicable***Decomposition temperature***No Data Available***Viscosity***Not Applicable***Molecular weight***No Data Available***Volatile Organic Compounds***Not Applicable***Percent volatile***No Data Available***VOC Less H2O & Exempt Solvents***No Data Available***SECTION 10: Stability and reactivity****10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

May be harmful if swallowed.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Additional Health Effects:

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >2,000 - =5,000 mg/kg
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	Dermal		LD50 estimated to be > 5,000 mg/kg
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
SILANE TREATED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
SILANE TREATED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
SILANE TREATED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
CALCIUM HYDROXIDE	Dermal	Rabbit	LD50 > 2,500 mg/kg
CALCIUM HYDROXIDE	Ingestion	Rat	LD50 7,340 mg/kg
SUBSTITUTED PYRIMIDINE	Dermal	Professional judgement	LD50 estimated to be 2,000 - 5,000 mg/kg
SUBSTITUTED PYRIMIDINE	Ingestion	Rat	LD50 > 2,000 mg/kg
SODIUM PERSULFATE	Dermal	Rabbit	LD50 > 10,000 mg/kg
SODIUM PERSULFATE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 47.93 mg/l
SODIUM PERSULFATE	Ingestion	Rat	LD50 895 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	Professional judgement	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation
CALCIUM HYDROXIDE	Human	Corrosive
Titanium Dioxide	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Glass powder (65997-17-3), surface modified with 2-propenoic acid, 2 methyl-.3-(trimethoxysilyl)propyl ester (2530-85-0), bulk material	Professional judgement	No significant irritation
SILANE TREATED SILICA	Rabbit	No significant irritation
CALCIUM HYDROXIDE	Rabbit	Corrosive
Titanium Dioxide	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
------	---------	-------

SILANE TREATED SILICA	Human and animal	Not classified
SUBSTITUTED PYRIMIDINE	Mouse	Not classified
Titanium Dioxide	Human and animal	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
SILANE TREATED SILICA	In Vitro	Not mutagenic
SUBSTITUTED PYRIMIDINE	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
SILANE TREATED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
SILANE TREATED SILICA	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
CALCIUM HYDROXIDE	Inhalation	respiratory irritation	May cause respiratory irritation	Human	LOAEL 2.5 mg/m ³	20 minutes
SUBSTITUTED PYRIMIDINE	Ingestion	nervous system	Not classified	Rat	NOAEL 2,000 mg/kg	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
SILANE TREATED SILICA	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information**15.1. US Federal Regulations**

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:**Physical Hazards**

Not applicable

Health Hazards

Carcinogenicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the new substance notification requirements of CEPA.

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 **Flammability:** 1 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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Document Group:	17-9608-5	Version Number:	8.01
Issue Date:	12/07/22	Supersedes Date:	09/11/19

SECTION 1: Identification

1.1. Product identifier

3M™ RELYX™ Unicem Aplicap™/Maxicap™ Liquid

Product Identification Numbers

LE-FSF6-5681-0, LE-FSFD-5682-1

1.2. Recommended use and restrictions on use

Recommended use

Dental Product, For use by dental professionals.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Oral Care Solutions Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

2.1. Hazard classification

Flammable Liquid: Category 4.

Serious Eye Damage/Irritation: Category 1.

Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Danger

Symbols

Corrosion | Exclamation mark |

Pictograms**Hazard Statements**

Combustible liquid.

Causes serious eye damage.

May cause an allergic skin reaction.

Precautionary Statements**Prevention:**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wear protective gloves and eye/face protection.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF ON SKIN: Wash with plenty of soap and water.

Immediately call a POISON CENTER or doctor/physician.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Storage:

Store in a well-ventilated place. Keep cool.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Mixture of mono-, di- and tri-glycerin-dimethacrylate-ester of phosphoric acid	1224866-76-5	40 - 50 Trade Secret *
TRIETHYLENE GLYCOL DIMETHACRYLATE	109-16-0	20 - 35 Trade Secret *
SUBSTITUTED DIMETHACRYLATE	27689-12-9	20 - 30 Trade Secret *
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	< 0.5 Trade Secret *
Methyl Methacrylate	80-62-6	< 0.5 Trade Secret *
Acetic acid, copper(2+) salt, monohydrate	6046-93-1	< 0.1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures**4.1. Description of first aid measures**

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Allergic skin reaction (redness, swelling, blistering, and itching). Serious damage to the eyes (corneal cloudiness, severe pain, tearing, ulcerations, and significantly impaired or loss of vision).

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety

precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

A no-touch technique is recommended. If skin contact occurs, wash skin with soap and water. Acrylates may penetrate commonly-used gloves. If product contacts glove, remove and discard glove, wash hands immediately with soap and water and then re-glove. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Do not get in eyes.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
2,6-DI-TERT-BUTYL-P-CRESOL	128-37-0	ACGIH	TWA(inhalable fraction and vapor):2 mg/m ³	A4: Not class. as human carcin
COPPER COMPOUNDS	6046-93-1	ACGIH	TWA(as Cu, fume):0.2 mg/m ³ ;TWA(as Cu dust or mist):1 mg/m ³	
Methyl Methacrylate	80-62-6	ACGIH	TWA:50 ppm;STEL:100 ppm	A4: Not class. as human carcin, Dermal Sensitizer
Methyl Methacrylate	80-62-6	OSHA	TWA:410 mg/m ³ (100 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use in a well-ventilated area.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

See Section 7.1 for additional information on skin protection.

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties**Appearance**

Physical state
Color

Liquid
Yellow

Specific Physical Form:

Liquid

Odor

Acrylate

Odor threshold

No Data Available

pH

2.3

Melting point

No Data Available

Boiling Point

> 200 °F

Flash Point

64 °C [*Test Method*:Tagliabue Closed Cup]

Evaporation rate

No Data Available

Flammability (solid, gas)

Not Applicable

Flammable Limits(LEL)

No Data Available

Flammable Limits(UEL)

No Data Available

Vapor Pressure

No Data Available

Vapor Density

No Data Available

Density

1.14 g/ml

Specific Gravity

1.14 [*Ref Std*:WATER=1]

Solubility In Water

< 63 g/l

Solubility- non-water

No Data Available

Partition coefficient: n-octanol/ water

No Data Available

Autoignition temperature

No Data Available

Decomposition temperature

No Data Available

Viscosity

No Data Available

Molecular weight

No Data Available

Volatile Organic Compounds

No Data Available

Percent volatile

No Data Available

VOC Less H2O & Exempt Solvents

No Data Available

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products**Substance**

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

This document has been prepared in accordance with the U.S. OSHA Hazard Communication Standard, which requires the inclusion of all known hazards of the product or ingredients regardless of the potential risk. The risks of the hazards communicated in this document may vary depending on the potential for exposure.

The information below represents toxicological information associated with the individual components of the uncured product. Once properly mixed and/or cured, the product is safe for its intended use.

11.1. Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

This product may have a characteristic odor; however, no adverse health effects are anticipated.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Mixture of mono-, di- and tri-glycerin-dimethacrylate-ester of phosphoric acid	Dermal		LD50 estimated to be > 5,000 mg/kg
Mixture of mono-, di- and tri-glycerin-dimethacrylate-ester of phosphoric acid	Ingestion	Rat	LD50 > 2,000 mg/kg
TRIETHYLENE GLYCOL DIMETHACRYLATE	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
TRIETHYLENE GLYCOL DIMETHACRYLATE	Ingestion	Rat	LD50 10,837 mg/kg

SUBSTITUTED DIMETHACRYLATE	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
SUBSTITUTED DIMETHACRYLATE	Ingestion	Rat	LD50 > 17,600 mg/kg
2,6-DI-TERT-BUTYL-P-CRESOL	Dermal	Rat	LD50 > 2,000 mg/kg
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Rat	LD50 > 2,930 mg/kg
Methyl Methacrylate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methyl Methacrylate	Inhalation-Vapor (4 hours)	Rat	LC50 29 mg/l
Methyl Methacrylate	Ingestion	Rat	LD50 7,900 mg/kg
Acetic acid, copper(2+) salt, monohydrate	Dermal	Rat	LD50 > 2,000 mg/kg
Acetic acid, copper(2+) salt, monohydrate	Ingestion	Rat	LD50 > 300, < 2000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Mixture of mono-, di- and tri-glycerin-dimethacrylate-ester of phosphoric acid	Rabbit	Minimal irritation
TRIETHYLENE GLYCOL DIMETHACRYLATE	Guinea pig	Mild irritant
SUBSTITUTED DIMETHACRYLATE	Rabbit	No significant irritation
2,6-DI-TERT-BUTYL-P-CRESOL	Human and animal	Minimal irritation
Methyl Methacrylate	Human and animal	Mild irritant
Acetic acid, copper(2+) salt, monohydrate	In vitro data	Corrosive

Serious Eye Damage/Irritation

Name	Species	Value
Mixture of mono-, di- and tri-glycerin-dimethacrylate-ester of phosphoric acid	Rabbit	Corrosive
TRIETHYLENE GLYCOL DIMETHACRYLATE	Professional judgement	Moderate irritant
SUBSTITUTED DIMETHACRYLATE	Rabbit	Mild irritant
2,6-DI-TERT-BUTYL-P-CRESOL	Rabbit	Mild irritant
Methyl Methacrylate	Rabbit	Moderate irritant
Acetic acid, copper(2+) salt, monohydrate	Rabbit	Corrosive

Skin Sensitization

Name	Species	Value
Mixture of mono-, di- and tri-glycerin-dimethacrylate-ester of phosphoric acid	Guinea pig	Not classified
TRIETHYLENE GLYCOL DIMETHACRYLATE	Human and animal	Sensitizing
SUBSTITUTED DIMETHACRYLATE	Guinea pig	Not classified
2,6-DI-TERT-BUTYL-P-CRESOL	Human	Not classified
Methyl Methacrylate	Human and animal	Sensitizing
Acetic acid, copper(2+) salt, monohydrate	Guinea pig	Not classified

Respiratory Sensitization

Name	Species	Value
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Methyl Methacrylate	Human	Not classified

Germ Cell Mutagenicity

Name	Route	Value
Mixture of mono-, di- and tri-glycerin-dimethacrylate-ester of phosphoric acid	In Vitro	Not mutagenic
TRIETHYLENE GLYCOL DIMETHACRYLATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
SUBSTITUTED DIMETHACRYLATE	In Vitro	Not mutagenic
2,6-DI-TERT-BUTYL-P-CRESOL	In Vitro	Not mutagenic
2,6-DI-TERT-BUTYL-P-CRESOL	In vivo	Not mutagenic
Methyl Methacrylate	In vivo	Not mutagenic
Methyl Methacrylate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Acetic acid, copper(2+) salt, monohydrate	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
TRIETHYLENE GLYCOL DIMETHACRYLATE	Dermal	Mouse	Not carcinogenic
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Methyl Methacrylate	Ingestion	Rat	Not carcinogenic
Methyl Methacrylate	Inhalation	Human and animal	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
TRIETHYLENE GLYCOL DIMETHACRYLATE	Ingestion	Not classified for female reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
TRIETHYLENE GLYCOL DIMETHACRYLATE	Ingestion	Not classified for male reproduction	Mouse	NOAEL 1 mg/kg/day	1 generation
TRIETHYLENE GLYCOL DIMETHACRYLATE	Ingestion	Not classified for development	Mouse	NOAEL 1 mg/kg/day	1 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	Not classified for development	Rat	NOAEL 100 mg/kg/day	2 generation
Methyl Methacrylate	Inhalation	Not classified for male reproduction	Mouse	NOAEL 36.9 mg/l	
Methyl Methacrylate	Inhalation	Not classified for development	Rat	NOAEL 8.3 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Methyl Methacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Acetic acid, copper(2+) salt, monohydrate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
TRIETHYLENE GLYCOL DIMETHACRYLATE	Dermal	kidney and/or bladder blood	Not classified	Mouse	NOAEL 833 mg/kg/day	78 weeks
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	blood	Not classified	Rat	LOAEL 420 mg/kg/day	40 days
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	endocrine system	Not classified	Rat	NOAEL 25 mg/kg/day	2 generation
2,6-DI-TERT-BUTYL-P-CRESOL	Ingestion	heart	Not classified	Mouse	NOAEL 3,480 mg/kg/day	10 weeks
Methyl Methacrylate	Dermal	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Methyl Methacrylate	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL Not available	14 weeks
Methyl Methacrylate	Inhalation	liver	Not classified	Mouse	NOAEL 12.3 mg/l	14 weeks
Methyl Methacrylate	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

Health Hazards

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

This material contains one or more substances not listed on the TSCA Inventory. Commercial use of this material is regulated by the FDA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 3 **Flammability:** 2 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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